

# SR27

Semi-automatic sealer  
for large random box sizes



SEMI-AUTOMATIC CASE SEALER

100%  
MADE in ITALY

# SR27

The SR27 is a new semi-automatic case sealing machine designed and engineered by SIAT specifically for large random sized boxes.

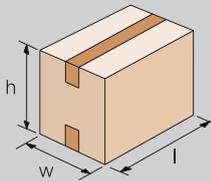
SR27 is the ideal case sealing machine for a variety of industries like E-commerce, Logistics, Electronics and Tissue.

## SPECIFICATIONS

**Max Production Capacity:** 650 boxes/hour

**Case type:** RSC - HSC - FEFCO 0201

**Max case weight:** 32 kg



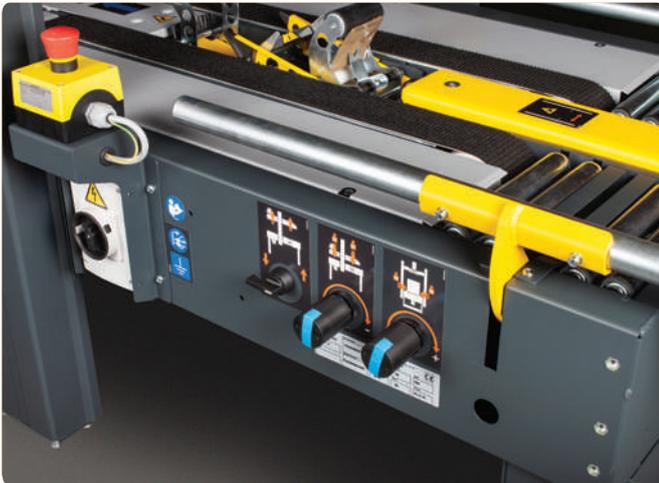
Box dimensions	L (mm)	W (mm)	H (mm)
MIN	150	170	120
MAX	∞	650	670

## KEY FEATURES

- » Seals upper & lower flaps of cardboard cases or cartons
- » 5 lateral and upper guide wheels on the top assembly
- » Re-designed centering device to eliminate 'pinch points'
- » Lockable electric & pneumatic isolation switches
- » Lockable pneumatic regulator
- » Emergency stop on both sides of machine
- » Best-In-Class components with FESTO pneumatics and SIEMENS electrics
- » Re-designed columns & upper frame to maximise strength and resist vibration
- » Top taping head removable without removing protective cover
- » Quick release Taping Heads (Top & Bottom – No tools required)

## SR27 - ES

Energy saving version - motors and conveyors stop after a defined time when no cartons are detected



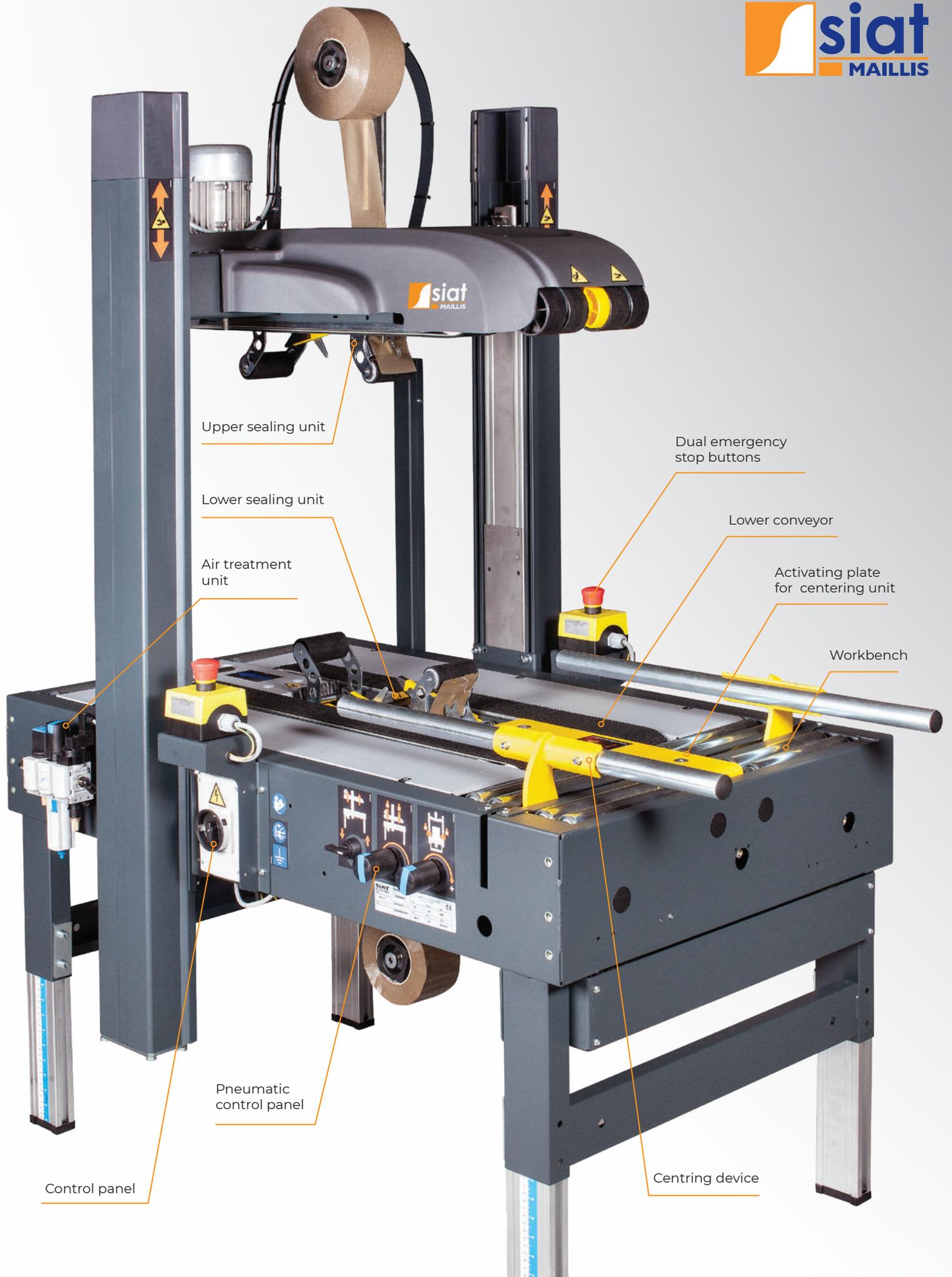
### MAXIMUM FOCUS ON SAFETY:

- Re-designed centering device to eliminate "pinch points"
- Emergency stop on both machine sides
- Lockable electric and pneumatic isolation switches
- Motor cable connection incorporating a strong & flexible spring steel design



Fast Tape Head changeover - easy and toolless!

Aluminium Telescopic legs, easy and fast to adjust.



# SR27

## Machine dimensions

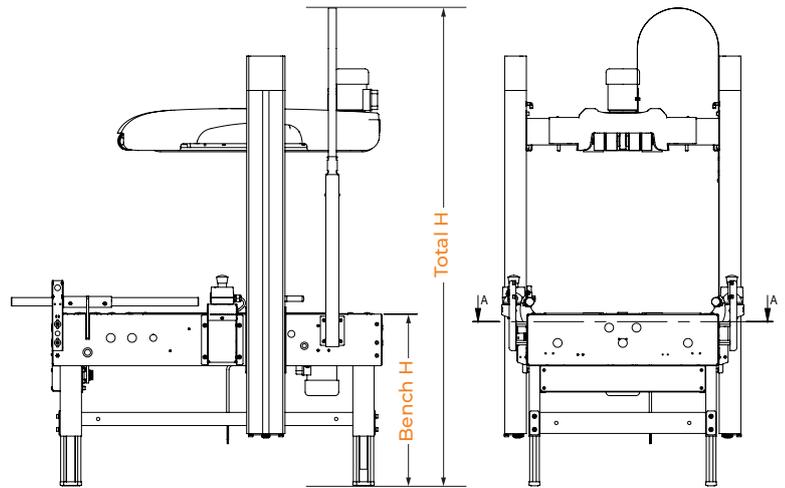
Dimensioni macchina  
Maschinenabmessungen  
Dimensions machine  
Dimensiones de máquina

	Min (mm)	Max (mm)
Total H	1461	1802
H Bench	485	825
W	910	910
W Bench	720	720
L	1396	1396

 **180**

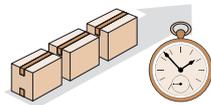
 **225**

 **132(L) x107(w) x155(H) cm**

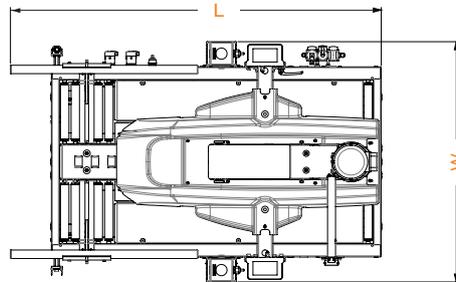


## Max. production capacity

Capacità di produzione  
Produktionskapazität  
Capacité de production  
Capacidad de producción

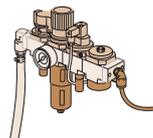


**up to 650 Bph**



## Air consumption

Consumo aria  
Druckluftverbrauch  
Consommation air comprimé  
Consumo de arie



**9 Litres per Cycle**

## Standard power supply

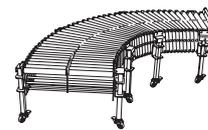
Alimentazione standard  
Standard-Stromanschluß  
Alimentation électrique standard  
Fuente de alimentación estándar

380/415V_50HZ_3PH+N+PE	
220/230V 50Hz 1PH+N+PE	
Amps	1,08
Power kW	0,26

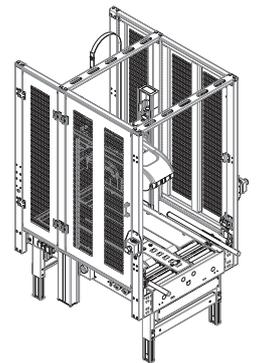
## Optional Extras

Accessori  
Zubehör  
Accessories  
Accesorios

### GTL - GTR



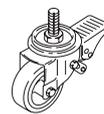
### SAFETY FENCES



### AS80



### AS77



### RG



## SIAT Spa

Via Puecher 22, 22078 Turate - Como  
www.siat.com

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MADE in ITALY

## SIAT AND MAILLIS GROUP

SIAT is the famous Italian Brand of strapping hand tools, semi-auto wrappers and case handling machines and proudly part of Maillis Group. Operating 5 production units around the

world and employing over 1,200 qualified staff, Maillis provides you with reliable system solutions incorporating machines, consumables and services to face your everyday challenges across different industries.

SIAT S.p.A is recognised worldwide as a top-class machine manufacturer for secondary packaging and produces more than 17,000 machines per year, and has done since 1970. Our product range includes semi-automatic as well as fully automatic machines like Case Sealers and Case Erectors, Stretch Wrappers, Strapping Tools / Machines, Flexographic Printing Machines and Tape Dispensers. The company is present in more than 100 countries and is constantly investing worldwide to meet customers actual and future demands.